



MECCANOPLASTICA
GROUP

COMPANY WITH
QUALITY SYSTEM
CERTIFIED BY DNV GL
= ISO 9001:2015 =

FULLY ELECTRIC LINE

TWO STATION BLOW MOULDING MACHINE FOR HOLLOW BODIES

HE660_D

MACCHINA A DUE STAZIONI PER SOFFIAGGIO CORPI CAVI
SOUFFLEUSE A DEUX POSTES POUR CORPS CREUX
MÁQUINA DE DOS ESTACIONES DE SOPLADO PARA CUERPOS HUECOS



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TECHNICAL FEATURES | CARATTERISTICHE TECNICHE | CARACTERISTIQUES TECHNIQUES | CARACTERÍSTICAS TÉCNICAS

Max container volume Volume massimo del contenitore Volume max du récipient Capacidad envase a soplar	L	5
Mould clamping force Potenza di chiusura Puissance de fermeture Potencia de cierre	kN	160
Pneumatic working pressure Pressione pneumatica di esercizio Pression pneumatique Presión neumática de trabajo	bar	6 - 8
Cycle time Tempo per un ciclo Temps d'un cycle Ciclo en vacío cada carro	sec.	3,2
Heating zones Zone di riscaldamento Zones de chauffage Zonas calefacción	n°	min 8

EXTRUDER | ESTRUSORE | EXTRUDEUSE | EXTRUSORAS

Screw diameter Diametro della vite Diametre vis Diámetro del husillo	mm	90	100
Working lenght Lunghezza utile Longueur utile Relación L/D	mm	24D	
Continuous screw speed Velocità vite a regolazione continua Vitesse vis à réglage continu Velocidad husillo	RPM	0 - 90	0 - 100
Variable speed electric motor Motore elettrico a velocità variabile Moteur électrique à vitesse variable Potencia motor eléctrico	kW	55	75
Zones Zone Zones Zonas	n°	6	6
Fan cooled zones Zone raffreddate con ventilatori Zones refroidies par ventilateurs Zonas de termorregulación con ventiladores	n°	4	5
Installed heating power Potenza di riscaldamento Puissance de chauffage Potencia de calefacción	kW	20	20

POWER CONSUMPTION | CONSUMO ENERGIA | CONSOMMATION ENERGIE | SERVICIOS

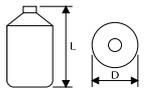
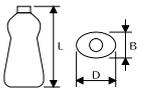
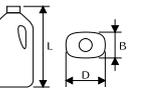
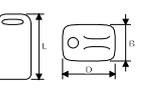
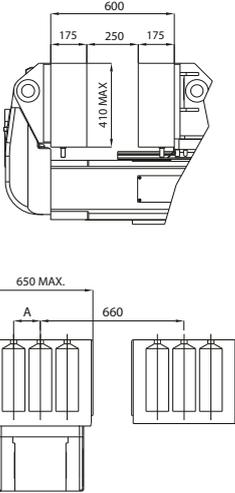
Total installed power Potenza totale installata Puissance totale installée Potencia total instalada	kW	126	146
Air consumption (6 - 8 bar) Consumo aria (6 - 8 bar) Consommation air (6 - 8 bar) Consumo aire (6 - 8 bar)	NI/min	1.200	

DIMENSIONS | DIMENSIONI | DIMENSIONS | DIMENSIONES

Machine net weight Peso netto impianto Poids net installation Peso neto maquina	Kg	13.200	13.500
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* To ask for specific machine LAYOUT & DIMENSION, please send E-Mail at info@meccanoplastica-group.com

PRODUCTION CAPACITY | POSSIBILITA' DI PRODUZIONE | POSSIBILITES DE PRODUCTION | POSIBILIDAD DE PRODUCCION

HE660_D															
 x n°	 x n°	A mm	L mm	D mm	-	L mm	D mm	B mm	L mm	D mm	B mm	L mm	D mm	B mm	
 x 1	 x 1	-	350	180	-	350	180	140	350	200	140	380	300	200	
 x 2	 x 2	200 - 210 - 220 - 230	350 350	190 min 220 max	-	350 350	190 min 220 max	140 140	350 350	180 min 210 max	140 140	350 350	170 min 200 max	130 130	
 x 3	 x 3	130 - 140 - 150	350 350	120 min 140 max	-	350 350	120 min 140 max	90 90	350 350	110 min 130 max	90 90	-	-	-	
 x 4	 x 4	100 - 110	320 320	90 min 100 max	-	320 320	90 min 100 max	70 70	-	-	-	-	-	-	
 x 5	 x 5	80 - 85 - 90	260 260	70 min 80 max	-	260 260	70 min 80 max	60 60	-	-	-	-	-	-	
 x 6	 x 6	60 - 70	200 200	50 min 60 max	-	200 200	50 min 60 max	35 35	-	-	-	-	-	-	

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